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(71) Applicant (for all designated States except US): FABIO PERINI S.P.A. [IT/IT]; Via per Mugnano, I-55100 Lucca (IT).

(72) Inventors; and

- (75) Inventors/Applicants (for US only): NENCIONI, Giovanni [IT/IT]; Via del Giardino 66/F, I-56019 Vecchiano (IT). MADDALENI, Romano [IT/IT]; Via Valdinievole Sud 102, I-56031 Bientina (IT). GELLI, Mauro [IT/IT]; Via del Marginone 24, Fraz. Pieve S. Paolo, I-55066 Capannori (IT).
- (74) Agents: MANNUCCI, Michele et al.; Uff. Tecn. Ing. A. Mannucci S.r.l., Via della Scala, 4, I-50123 Firenze (IT).

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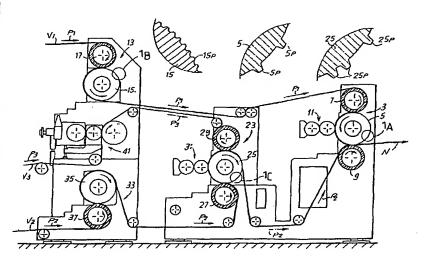
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(54) Title: MULTI-PLY PAPER PRODUCT OR THE LIKE, METHOD FOR THE PRODUCTION THEREOF AND RELATIVE **SYSTEM** 



(57) Abstract: A device is provided to produce an embossed multi-ply material, comprising: a first embossing-laminating unit (3) comprising a first embossing cylinder (5) equipped with first projections (5P) defining a first pattern, a first pressure roller (7) cooperating with said first embossing cylinder (5), a first laminating roller (9) and a first glue dispenser (11), disposed between said first pressure roller (7) and said first laminating roller (9); an embossing unit comprising at least a second embossing cylinder (25) provided with second projections (25P) defining a second pattern and a second pressure roller (27) cooperating with said second embossing cylinder (25); a first path (P1) for at least a first ply (V1) towards and through said first embossing-laminating

unit (3); a second path (P2) for at least a second ply (V2) towards and through said second embossing unit (23); a third path (P3) for said third ply (V3).

O 2005/085526 A3